8. The tablet according to claim 1, in multiparticulate form, wherein said multiparticulate form is in the form of microtablets, microcapsules, micropellets, granules, spheroids, beads or pellets, packaged in capsules or press-molded into tablets.

9. The tablet according to claim 1, wherein said threads remain visible to the naked eye in said further quantity of water for at least one minute.

10. The tablet according to claim 1, wherein said threads remain visible to the naked eye in said further quantity of water for at least ten minutes.

11. The tablet according to claim 1, which further comprises microcrystalline cellulose.

12. The tablet according to claim 1, which further comprises hydroxypropylmethylcellulose.

13. A solid dosage form for oral administration with reduced potential for parenteral abuse, said dosage form comprising:

(a) one or more active ingredients having potential for abuse selected from the group consisting of hydrocodone, morphine, oxycodone, tramadol, and pharmaceutically acceptable salts and solvates thereof; and

(b) one or more viscosity-increasing components, in a total quantity, for all said components combined, that is equal to or greater than 5 mg per dosage form, that quantity being selected such that an aqueous extract of a total content of the dosage form, when comminuted and combined with 10 ml of water at 25° C., forms a gel that is capable of being drawn into and then expelled from a hypodermic needle having a diameter of 0.9 mm, wherein threads of said gel, formed upon exit from said needle into a further quantity of water at 37° C., remain visible to the naked eye.

14. The dosage form according to claim 13, wherein the active ingredient is oxycodone or a salt or solvate thereof.

15. The dosage form according to claim 13, wherein the active ingredient is hydrocodone or a salt or solvate thereof.

16. The dosage form according to claim 13, wherein the active ingredient is morphine or a salt or solvate thereof.

17. The dosage form according to claim 13, wherein said threads remain visible to the naked eye in said further quantity of water for at least one minute.

18. The dosage form according to claim 13, wherein said threads remain visible to the naked eye in said further quantity of water for at least ten minutes.

19. The dosage form according to claim 13, comprising at least one active ingredient in controlled release form.

20. The dosage form according to claim 13, which further comprises microcrystalline cellulose.

21. The dosage form according to claim 13, which further comprises hydroxypropylmethylcellulose.

22. A tablet for oral administration with reduced potential for parenteral abuse, said tablet comprising:

(a) one or more active ingredients with potential for abuse selected from the group consisting of hydrocodone, morphine, oxycodone, tramadol and pharmaceutically acceptable salts and/or solvates thereof; and

(b) one or more viscosity-increasing agents;

wherein the tablet when its total content is comminuted and combined with 10 ml of water at 25° C. forms an injectable gel that can be drawn up into and injected back out of a syringe having a diameter of 0.9 mm, but wherein the injectable gel cannot be safely injected from said syringe into a blood vessel of an abuser because the presence of the injectable gel in the abuser's blood vessels would obstruct one or more of said abuser's blood vessels.

23. The tablet according to claim 22, wherein the active ingredient is oxycodone or a salt or solvate thereof.

24. The tablet according to claim 22, wherein the active ingredient is hydrocodone or a salt or solvate thereof.

25. The tablet according to claim 22, wherein the active ingredient is morphine or a salt or solvate thereof.

26. The tablet according to claim 22, which further comprises microcrystalline cellulose.

27. The tablet according to claim 22, which further comprises hydroxypropylmethylcellulose.

28. The tablet according to claim 22, comprising at least one active ingredient in controlled release form.

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